

watttron

The benchmark of efficiency

The Digital Sealing Solution

VFFS Pouch Making Application

cera2seal 

Challenges

We face the VFFS challenges

for mono material processing with conventional sealing systems



Deformed and shrunk seals and packaging due to excessive thermal treatment in the machine



Start-up losses due to slow heating and/or overheated sealing tools



Higher costs:
Monomaterials can only be processed at lower machine speeds or when using more expensive films.



Leakers in the triple point due to the layer step

Our Solution

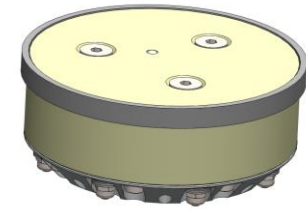
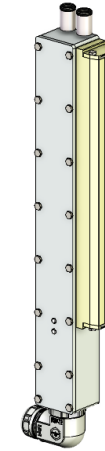
The vertical high-speed VFFS solution

for mono material processing

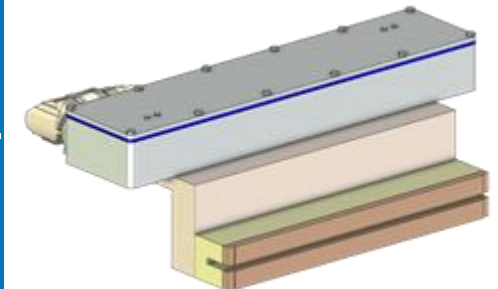
with conventional sealing systems



Longitudinal
Sealing

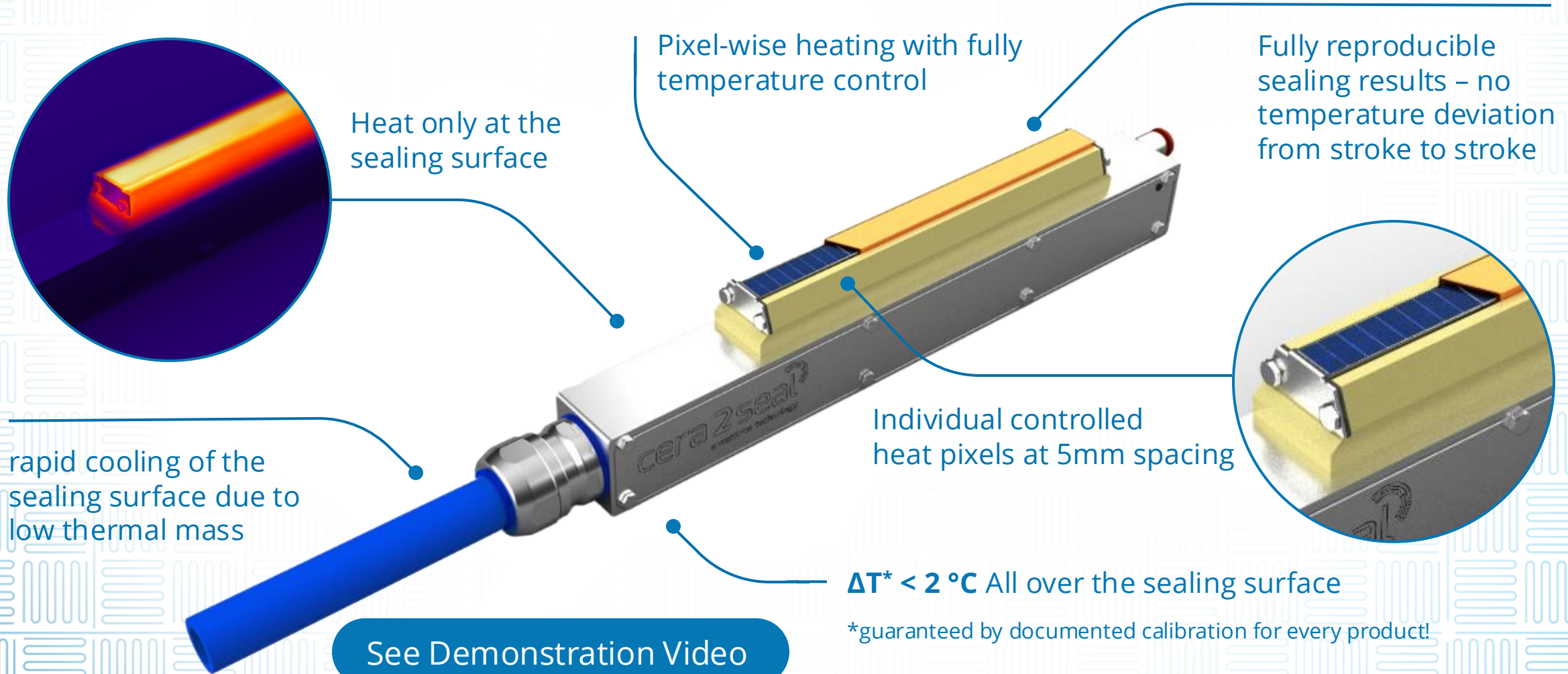


Cross Sealing



Technology explained

How it works



USPs

General USPs

Mono-material processing



The accurate sealing temperatures enables processing of mono-materials with small processing windows (small sealing temperature window)

Maintained productivity and output even with mono-materials

Energy Saving

Up to
-50 %



watttron technology saves up to 50% energy during continuous operation and up to 90% during ramp-up. Additional energy can be saved by powering off during stops and maintenance.

Fast ramp-up and cool-down

Typ. 10 to
20 °C/s



Due to the low thermal mass and the high power density watttron sealing tools can quickly heat up and cool down. The system is ready for operation within seconds and can be turned-off in production stops for energy saving or safety reasons.

Easy machine integration



The fully-integrated design and the small components makes it possible to design sealing tools for every kind of machine and application to perfectly fit into the existing space.

Increase of productivity

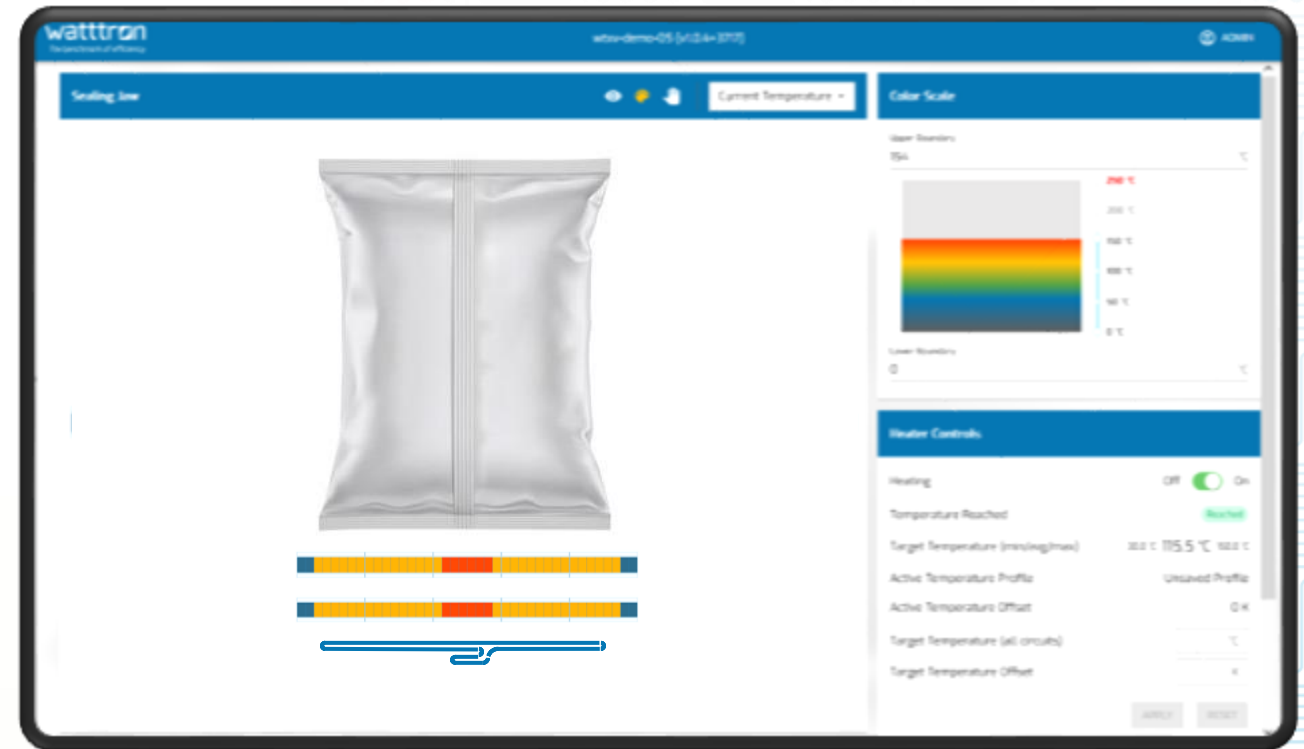
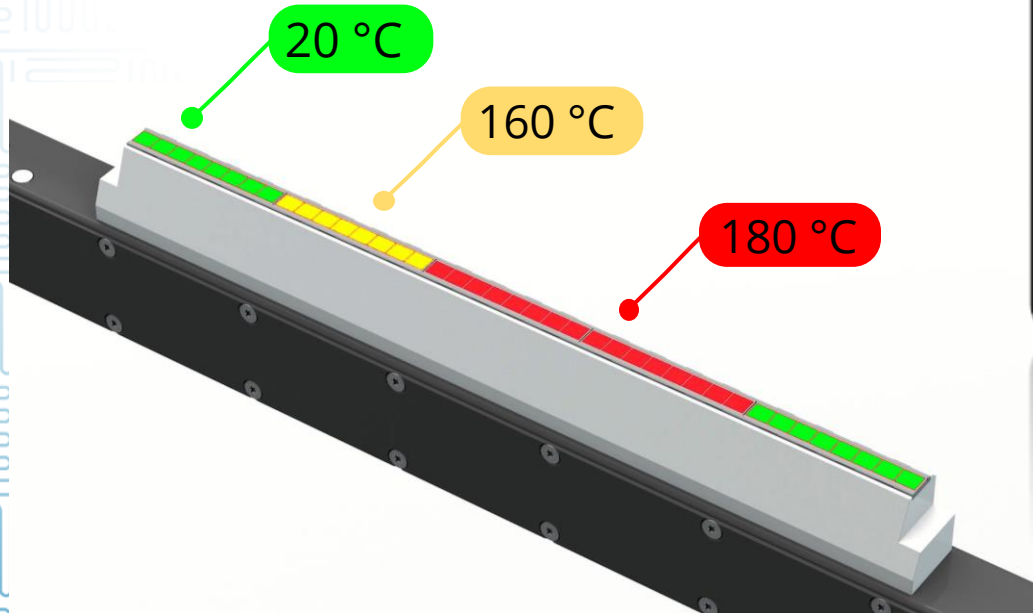


The reduction of incorrectly sealed parts increases the total quantity of good parts.

cera2seal USPs

Temperature control

- Adapted temperature profiling: setting of temperature zones
- Gain sealing quality on critical areas such as tripple-points and layer jumps
- Differentiated heat supply between 2- and 4-layer

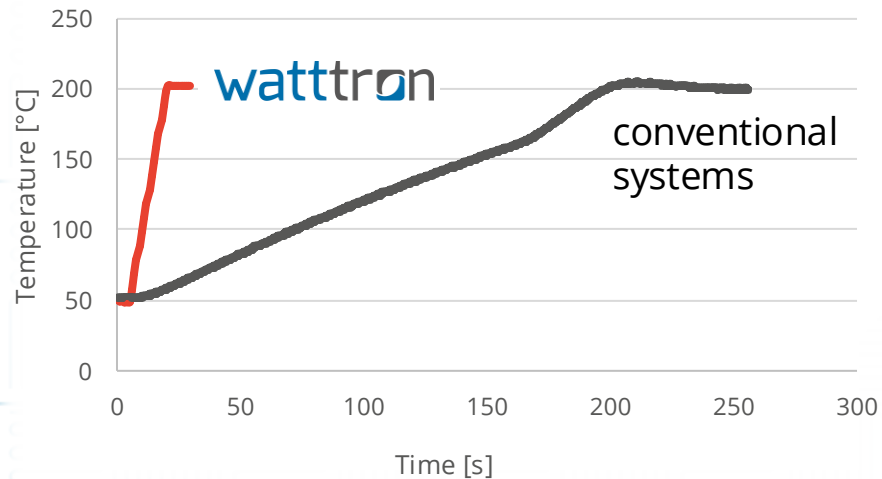


cera2seal USPs

Fast temperature change

- Fast ramp-up: Heat-up-rate 10 °C/s (higher on request)
- 20 °C to target 200 °C within 18 s “ready to seal” (instead of >3 minutes)
- no waiting-time while temperature-change because of the fast reacting system

Heat up process - target 200 °C



Robustness

- Surface pressure up to 5 Mpa
- the tools withstand accidentally incorrectly positioned products, such as bones, nuts or frozen goods



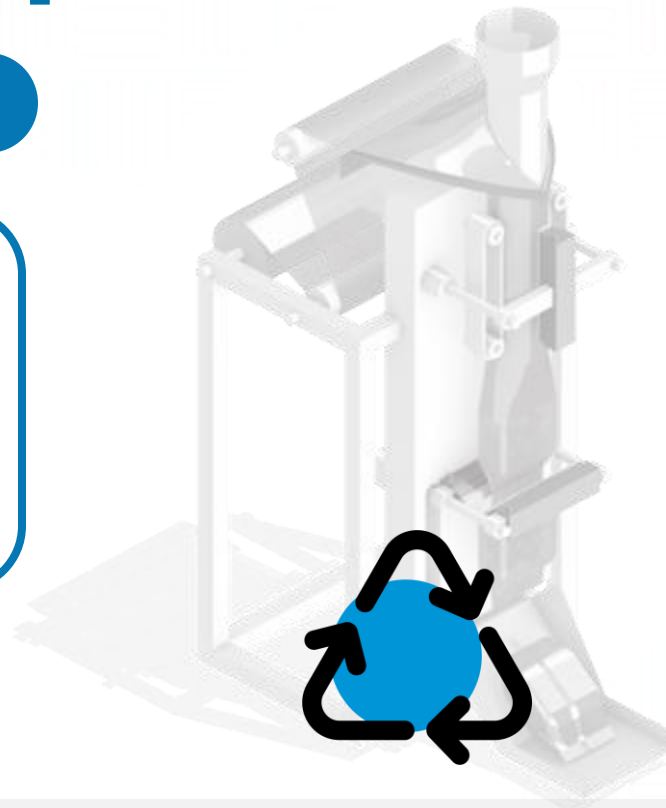
Calculation

Explore your saving potential

For mono material processing

with conventional sealing systems

Machine output: 85 ppm
Machine output: 24 hours/day
6 days/week
OEE: 85 %
Margine: € 0.50/pouch



assuming **5 % productivity loss**
due to harder processable mono-films,
less machine speed, start-stop etc.



Saving potential of:
~ € 800,000 / year

Calculation

Explore your saving potential

In Energy Saving

with conventional sealing systems

Machine output: 85 ppm
Machine output: 6 days/week
OEE: 85 %
Price/kWh: € 0.15/kWh
Curr. Power usage: 10 kW
Energy usage: 62,400 kWh

50 % Energy saving

Saving potential of:
~ € 4,600 / year

Contact

See you soon!

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